

Work Order ID 109197

\*109197\*

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November-14-13 7:13:26 AM

Item ID: D169-841-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: AW169 Lower Cutter

Start Date: 11/14/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 11/18/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: W Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start \*NR1\* Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D169-841	B								
100		0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D169-841-015								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

NSP label only. (6F9540V00231)

MLJ

IX

DAS 26 9-89

13-11-14

DAS 16 9-89 13/11/15

70

**Work Order ID 109197****\*109197\***

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November-14-13 7:13:26 AM

Item ID: D169-841-015

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: AW169 Lower Cutter

Start Date: 11/14/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/18/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00						DAS 6	
Packaging	Identify and pack for shipping as per PPP D169-841-015							9-89	
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

13/11/15

13/11/18

ME  
13-11-15

# Picklist Print

November-14-13 7:13:25 AM

Page 1

2

Work Order ID: 109197  
Parent Item: D169-841-015  
Parent Item Name: AW169 Lower Cutter

Start Date: 11/14/13 Required Date: 11/18/13  
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4842-041 Lower Cutter Assembly		Manufactured	No				Each	1.0000					DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				CA		1							
					101126	1							
MS21042L08 Nut		Purchased	No				Each	5,126.0000					DAS 26 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		1500							
					m127410	1500							
				ST315		159							
					122141	3							
					122452	9							
					122814	40							
					123900	107							
				ST505		2000							
					125445	2000							
				ST509		1467							
					m127304	1467							

DAS 6-1 9-89 13-11-14

DAS 6-1 9-89 5 13-11-14

5x

# Picklist Print

November-14-13 7:13:25 AM

Work Order ID: 109197

Parent Item: D169-841-015

Parent Item Name: AW169 Lower Cutter

Start Date: 11/14/13

Required Date: 11/18/13

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-19

Purchased

No

Each

2,882.0000

5

DAS  
26  
9-89

Screw

Location

Loc Qty

Loc Code

ST308

129

123525

89

m126474

40

ST309

403

125654

403

ST506

1150

m127305

750

m127410

400

st510

1200

124309

1200

5x

NAS1149FN832P

Purchased

No

Each

13,774.000

10

DAS  
26  
9-89

Washer

Location

Loc Qty

Loc Code

ST295

3798

123522

398

123900

3400

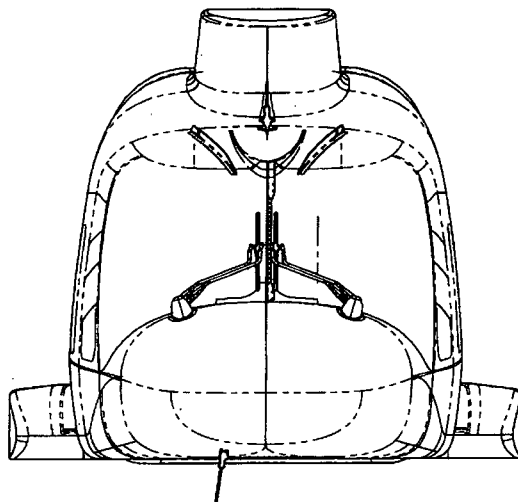
ST510a

9976

125268

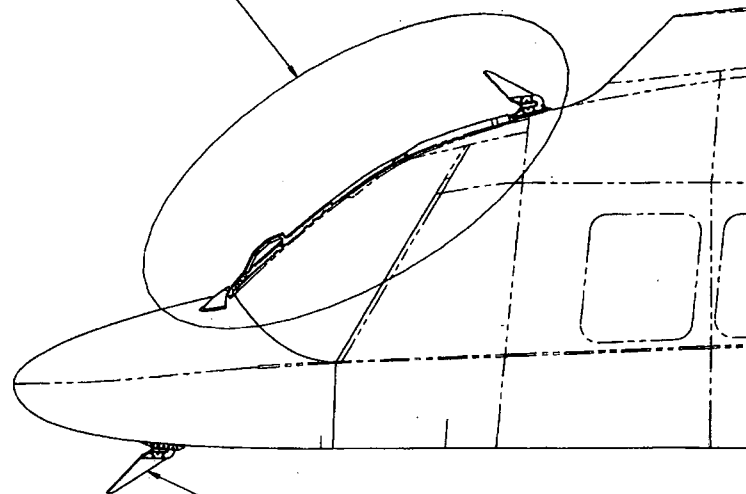
9976

10x



*Rad.  
only  
8/31/11*

D169-841-013 UPPER CUTTER/DEFLECTOR KIT  
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT  
(A/W KIT 6F9540V00231)

**D169-841-011 AW169 CABLE CUTTER SYSTEM**

-011	-013	-015	DART P/N	AUGUSTA WESTLAND P/N
X			D169-841-011 CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013 UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015 LOWER CUTTER KIT	6F9540V00231
	1		D4821-1 WINDSHIELD DEFLECTOR	TBD
	1		D4822-1 UPPER DEFLECTOR LH	TBD
	1		D4822-2 UPPER DEFLECTOR RH	TBD
	1		D4840-041 UPPER CUTTER ASSY	TBD
	2		D4857-1 WIPER DEFLECTOR	TBD
	2		D4944-1 GASKET	TBD
	10		MS27039-1-12 SCREW	N/A
	TBD		TBD-FASTENERS	N/A
		1	D4842-041 LOWER CUTTER ASSY	TBD
		5	MS21042L08 LOCKNUT	N/A
		5	MS27039-0819 SCREW	N/A
		10	NAS1149FN832P WASHER	N/A

B	ADD D4944-1 GASKET (ZN A8-1) (ZN B6-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DB</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>DB</i>	11N-D169-841	SHEET 1 OF 2
APPROVED	<i>DB</i>	TITLE	SCALE
DE APPR.	<i>DB</i>	AW169 CABLE CUTTER SYSTEM	NTS
DATE	13.09.23	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	